

Technical Data Sheet

Hifax TYC 852X GREY



Polypropylene Compounds

Product Description

Hifax TYC 852X GREY very high melt flow, 2,000 MPa flexural modulus, mineral-filled, paintable thermoplastic elastomeric olefin (TEO) resin has an excellent balance of properties and processability. It is typically used for automotive bumper fascias.

Application Automotive Parts; Bumpers; Exterior Automotive Applications

Market Automotive

Processing Method Injection Molding

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	30	g/10 min	ASTM D1238
Density, (23 °C)	1.06	g/cm ³	ISO 1183-1
Mechanical			
Flexural Modulus	2000	MPa	ISO 178
Tensile Stress at Yield	20	MPa	ISO 527-1, -2
Impact			
Notched Izod Impact Strength			
(23 °C)	35	kJ/m ²	ISO 180
(-40 °C)	3.5	kJ/m ²	ISO 180
Additional Information			
Mold Shrinkage			ISO 294-4
Please contact LyondellBasell for shrinkage recommendations.			